

SCS2811-D1

# SAFETY DATA SHEET

## 1. Identification

**Product identifier:** SCS2811-D1

**Other means of identification**

**Synonyms:** SILICONE RUBBER COMPOUND

**Recommended use and restriction on use**

**Recommended use:** Industrial use

**Restrictions on use:** Not known.

**Manufacturer/Importer/Distributor Information :** Momentive Performance Materials LLC  
260 Hudson River Road  
Waterford NY 12188

**Contact person :** commercial.services@momentive.com

**Telephone :** General information  
+1-800-295-2392

**Emergency telephone number  
Supplier :** CHEMTREC  
1-800-424-9300

## 2. Hazard(s) identification

**Hazard Classification**

**Health Hazards**

Skin sensitizer Category 1  
Toxic to reproduction Category 1B

**Unknown toxicity - Health**

Acute toxicity, oral	0 %
Acute toxicity, dermal	0 %
Acute toxicity, inhalation, vapor	0 %
Acute toxicity, inhalation, dust or mist	0 %

**Label Elements**

**Hazard Symbol:**

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**Signal Word:** Danger

**Hazard Statement:** H317; May cause an allergic skin reaction.  
 H360; May damage fertility or the unborn child.

**Precautionary Statements**

**Prevention:** Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapours/spray. Contaminated work clothing should not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

**Response:** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. Specific treatment (see on this label). Wash contaminated clothing before reuse.

**Storage:** Store locked up.

**Disposal:** Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Other hazards which do not result in GHS classification:** None.

**Substance(s) formed under the conditions of use:** Generates methanol during cure.

**3. Composition/information on ingredients**

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**Mixtures**

Chemical Identity	CAS number	Content in percent (%)*	Notes
Hexamethyldisilazane	999-97-3	1 - <5%	No data available.
Octamethylcyclotetrasiloxane	556-67-2	1 - <3%	No data available.
DIBUTYL TIN BIS ACETYLACETONATE	22673-19-4	0.3 - <1%	# This substance has workplace exposure limit(s).

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

**4. First-aid measures**

- Ingestion:** If swallowed, do NOT induce vomiting. Give a glass of water.
- Inhalation:** If inhaled, remove to fresh air. If not breathing give artificial respiration using a barrier device. If breathing is difficult give oxygen. Get medical attention.
- Skin Contact:** To clean from skin, remove completely with a dry cloth or paper towel, before washing with detergent and water. If skin irritation occurs: Get medical advice/attention.
- Eye contact:** In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

**Most important symptoms/effects, acute and delayed**

- Symptoms:** No data available.
- Hazards:** No data available.

**Indication of immediate medical attention and special treatment needed**

- Treatment:** Treatment is symptomatic and supportive.

**5. Fire-fighting measures**

- General Fire Hazards:** No data available.

**Suitable (and unsuitable) extinguishing media**

- Suitable extinguishing media:** All standard extinguishing agents are suitable.
- Unsuitable extinguishing media:** water jet

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**Specific hazards arising from the chemical:** Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Use water spray to keep fire-exposed containers cool. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Special protective equipment and precautions for firefighters**

**Special fire fighting procedures:** No specific fire or explosion hazard.

**Special protective equipment for fire-fighters:** Firefighters must wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus with full face mask and full protective clothing.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures:** Product releases methanol during application and curing. Product releases ammonia during application and curing. Use only in well-ventilated areas. Avoid contact with skin and eyes. Remove contact lenses before using sealant. Do not handle lenses until all sealant has been cleaned from the finger and hands.

**Methods and material for containment and cleaning up:** Wipe, scrape or soak up in an inert material and put in a container for disposal. Wash walking surfaces with detergent and water to reduce slipping hazard. Wear proper protective equipment as specified in the protective equipment section.

**7. Handling and storage**

**Precautions for safe handling:** Sensitivity to static discharge is not expected.

**Conditions for safe storage, including any incompatibilities:** Keep container tightly closed. Keep out of the reach of children.

**8. Exposure controls/personal protection**

**Control Parameters**

**Occupational Exposure Limits**

Chemical Identity	Type	Exposure Limit Values	Source
DIBUTYL TIN BIS ACETYLACETONATE - as Sn	STEL	0.2 mg/m3	US. ACGIH Threshold Limit Values (03 2015)
	TWA	0.1 mg/m3	US. ACGIH Threshold Limit Values (03 2015)
	REL	0.1 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards (2010)
	PEL	0.1 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)
	TWA	0.1 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000)

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Octamethylcyclotetrasiloxane	TWA	5 ppm	(1989)
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**Appropriate Engineering Controls** Provide adequate ventilation.

**Individual protection measures, such as personal protective equipment**

**General information:** Ventilation and other forms of engineering controls are preferred for controlling exposures. Respiratory protection may be needed for non-routine or emergency situations.

**Eye/face protection:** Safety glasses with side shields

**Skin Protection**

**Hand Protection:** Cloth gloves.

**Other:** Wear suitable protective clothing and eye/face protection.

**Respiratory Protection:** If exposure limits are exceeded or respiratory irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Supplied air respirators may be required for non-routine or emergency situations. Respiratory protection must be provided in accordance with OSHA regulations (see 29CFR 1910.134).

**Hygiene measures:** Good personal hygiene is necessary. Wash hands and contaminated areas with water and soap before leaving the work site.

**9. Physical and chemical properties**

**Appearance**

- Physical state:** solid
- Form:** solid
- Color:** Colorless
- Odor:** Ammonia.
- Odor threshold:** No data available.
- pH:** not applicable
- Melting point/freezing point:** not applicable
- Initial boiling point and boiling range:** not applicable
- Flash Point:** > 93.3 °C (estimated)
- Evaporation rate:** < 1
- Flammability (solid, gas):** No data available.

**Upper/lower limit on flammability or explosive limits**

- Flammability limit - upper (%):** No data available.
- Flammability limit - lower (%):** No data available.
- Explosive limit - upper (%):** No data available.

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<b>Explosive limit - lower (%):</b>	No data available.
<b>Heat of combustion:</b>	No data available.
<b>Vapor pressure:</b>	< 1 hPa
<b>Vapor density:</b>	> 1
<b>Density:</b>	ca. 1.035 g/cm <sup>3</sup>
<b>Relative density:</b>	1.03
<b>Solubility(ies)</b>	
<b>Solubility in water:</b>	Negligible
<b>Solubility (other):</b>	Toluene
<b>Partition coefficient (n-octanol/water) Log Pow:</b>	No data available.
<b>Auto-ignition temperature:</b>	not applicable
<b>Decomposition temperature:</b>	No data available.
<b>SADT:</b>	No data available.
<b>Viscosity, dynamic:</b>	No data available.
<b>Viscosity, kinematic:</b>	No data available.
<b>VOC:</b>	34 g/l ;

**10. Stability and reactivity**

<b>Reactivity:</b>	No dangerous reaction if used as recommended.
<b>Chemical Stability:</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions:</b>	Hazardous polymerisation does not occur.
<b>Conditions to avoid:</b>	None known.
<b>Incompatible Materials:</b>	None known.
<b>Hazardous Decomposition Products:</b>	Ammonia. Carbon dioxide Silicon dioxide. Measurements at temperatures above 150°C in presence of air (oxygen) have shown that small amounts of formaldehyde are formed due to oxidative degradation.

**11. Toxicological information**

**Information on likely routes of exposure**

<b>Ingestion:</b>	No data available.
<b>Inhalation:</b>	No data available.
<b>Skin Contact:</b>	No data available.
<b>Eye contact:</b>	No data available.

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**Symptoms related to the physical, chemical and toxicological characteristics**

**Ingestion:** No data available.  
**Inhalation:** No data available.  
**Skin Contact:** No data available.  
**Eye contact:** No data available.

**Information on toxicological effects**

**Acute toxicity (list all possible routes of exposure)**

**Oral**

**Product:** No data available. Not classified for acute toxicity based on available data.

**Specified substance(s):**

Hexamethyldisilazane LD 50 (Rat): 870 mg/kg

Octamethylcyclotetrasiloxane LD 50 (Rat): 4,800 mg/kg

**Dermal**

**Product:** No data available. Not classified for acute toxicity based on available data.

**Specified substance(s):**

Octamethylcyclotetrasiloxane LD 50 (Rat): > 2,400 mg/kg

**Inhalation**

**Product:** No data available. Not classified for acute toxicity based on available data.

**Specified substance(s):**

Octamethylcyclotetrasiloxane LC50 (Rat): 36 mg/l

**Repeated dose toxicity**

**Product:** No data available.

**Skin Corrosion/Irritation**

**Product:** No data available.

**Serious Eye Damage/Eye Irritation**

**Product:** No data available.

**Respiratory or Skin Sensitization**

**Product:** No data available.

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**Carcinogenicity**

**Product:** No data available.

**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogenic components identified

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogenic components identified

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):**

No carcinogenic components identified

**Germ Cell Mutagenicity**

**In vitro**

**Product:** No data available.

**Specified substance(s):**

Octamethylcyclotetrasiloxane  
Ames-Test (OECD-Guideline 471 (Genetic Toxicology: Salmonella typhimurium, Reverse Mutation Assay)): negative (not mutagenic)  
Mouse Lymphoma Assay (OECD Guideline 476): negative (not mutagenic)

**In vivo**

**Product:** No data available.

**Specified substance(s):**

Octamethylcyclotetrasiloxane  
Chromosomal aberration (OECD-Guideline 474 (Genetic Toxicology: Micronucleus Test)) Inhalation (Rat, male and female): negative

**Reproductive toxicity**

**Product:** No data available.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** No data available.

**Aspiration Hazard**

**Product:** No data available.

**Other effects:** No data available.

**Specified substance(s):**



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Octamethylcyclotetrasiloxane      Octamethylcyclotetrasiloxane (D4) Ingestion: Rodents given large doses via oral gavage of Octamethylcyclotetrasiloxane (1600mg/kg/day, 14 days), developed increased liver weights relative to unexposed control animals due to hepatocellular hyperplasia (increased number of liver cells which appear normal) as well as hypertrophy (increased cell size). Inhalation: In inhalation studies, laboratory rodents exposed to Octamethylcyclotetrasiloxane (300 ppm five days/week, 90 days) developed increased liver weights in female animals relative to unexposed control animals. When the exposure was stopped, liver weights returned to normal. Microscopic examination of the liver cells did not show any evidence of pathology. This response in rats, which does not affect the animal's health, is well-documented and widely recognized. It is related to an increase of liver enzymes that metabolize and eliminate a material from the body. The increased liver weight reverses even while the D4 exposure continues. The finding is not adverse, but is considered a natural adaptive change in rats, and does not represent a hazard to humans. Inhalation studies utilizing laboratory rabbits and guinea pigs showed no effects on liver weights. Inhalation exposures typical of industrial usage (5-10 ppm) showed no toxic effects in rodents. Range finding reproductive studies were conducted (whole body inhalation, 70 days prior to mating, through mating, gestation and lactation), with D4. Rats were exposed to 70 and 700 ppm. In the 700 ppm group, there was a statistically significant reduction in mean litter size and in implantation sites. No D4 related clinical signs were observed in the pups and no exposure related pathological findings were found. A two-year, combined chronic/carcinogenicity study, during which rats were exposed to D4 by inhalation, data showed a statistically significant increase in a benign uterine tumor in female rats exposed at the highest level--a level much higher than the low levels that consumers or workers may encounter. An expert panel of independent scientists who have reviewed the results of this research concur that the finding seen in the two-year study occurred through a biological pathway that is specific to the rat and is not relevant to humans. Therefore, this observed effect does not indicate a potential health hazard to humans. In developmental toxicity studies, rats and rabbits were exposed to D4 at concentrations up to 700 ppm and 500 ppm, respectively. No teratogenic effects (birth defects) were observed in either study.

**12. Ecological information**

**Ecotoxicity:**

**Acute hazards to the aquatic environment:**

**Fish**

**Product:** No data available.

**Aquatic Invertebrates**

**Product:** No data available.

**Chronic hazards to the aquatic environment:**

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**Fish**

**Product:** No data available.

**Aquatic Invertebrates**

**Product:** No data available.

**Toxicity to Aquatic Plants**

**Product:** No data available.

**Persistence and Degradability**

**Biodegradation**

**Product:** No data available.

**Specified substance(s):**

Octamethylcyclotetrasiloxane 3.7 % (29 d, 310 Ready Biodegradability - CO<sub>2</sub> in Sealed Vessels (Headspace Test)) Not readily biodegradable.

**BOD/COD Ratio**

**Product:** No data available.

**Bioaccumulative potential**

**Bioconcentration Factor (BCF)**

**Product:** No data available.

**Specified substance(s):**

Octamethylcyclotetrasiloxane Fathead Minnow, Bioconcentration Factor (BCF): 12.40

**Partition Coefficient n-octanol / water (log K<sub>ow</sub>)**

**Product:** No data available.

**Mobility in soil:** No data available.

**Known or predicted distribution to environmental compartments**

Hexamethyldisilazane No data available.

Octamethylcyclotetrasiloxane No data available.

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DIBUTYL TIN BIS No data available.

ACETYLACETONATE

**Other adverse effects:** No data available.

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**13. Disposal considerations**

**General information:** The generation of waste should be avoided or minimized wherever possible. See Section 8 for information on appropriate personal protective equipment. Do not discharge into drains, water courses or onto the ground.

**Disposal instructions:** Disposal should be made in accordance with federal, state and local regulations.

**Contaminated Packaging:** No data available.

**14. Transport information**

**DOT**  
Not regulated.

**IMDG**  
Not regulated.

**IATA**  
Not regulated.

**Special precautions for user:** This product is not regarded as dangerous goods according to the national and international regulations on the transport of dangerous goods.

**15. Regulatory information**

**US Federal Regulations**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Octamethylcyclotetrasiloxane	De minimis concentration: TSCA Section: 4: 1.0% One-Time Export Notification only.

**CERCLA Hazardous Substance List (40 CFR 302.4):**

<u>Chemical Identity</u>	<u>Reportable quantity</u>
Acetic acid	5,000 lbs.
None present or none present in regulated quantities.	

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**  
Immediate (Acute) Health Hazards  
Delayed (Chronic) Health Hazard

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**SARA 302 Extremely Hazardous Substance**

None present or none present in regulated quantities.

**SARA 304 Emergency Release Notification**

None present or none present in regulated quantities.

**SARA 311/312 Hazardous Chemical**

<u>Chemical Identity</u>	<u>Threshold Planning Quantity</u>
Hexamethyldisilazane	10000 lbs
Octamethylcyclotetrasiloxane	10000 lbs
DIBUTYL TIN BIS ACETYLACETONATE	10000 lbs

**SARA 313 (TRI Reporting)**

None present or none present in regulated quantities.

**Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)**

None present or none present in regulated quantities.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**

None present or none present in regulated quantities.

**US State Regulations**

**US. California Proposition 65**

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm.

Methanol	Maximum Allowable Dose Level (MADL): 47000 µg/day. Developmental toxin.
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**US. New Jersey Worker and Community Right-to-Know Act**

Chemical Identity

METHYLPOLYSILOXANE

Silane, dichlorodimethyl-, reaction products with silica, 68611-44-9

SILOXANES AND SILICONES, DI-ME

Treated Fumed Silica

Siloxanes and Silicones, di-Me, polymers with Me silsesquioxanes, hydroxy-terminated

Octamethylcyclotetrasiloxane

Hexamethyldisilazane

DIBUTYL TIN BIS ACETYLACETONATE

**US. Massachusetts RTK - Substance List**

No ingredient regulated by MA Right-to-Know Law present.

**US. Pennsylvania RTK - Hazardous Substances**

No ingredient regulated by PA Right-to-Know Law present.

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**US. Rhode Island RTK**

No ingredient regulated by RI Right-to-Know Law present.

**Inventory Status:**

Australia AICS:	y (positive listing)	Remarks: None.
EU EINECS List:	y (positive listing)	Remarks: None.
Japan (ENCS) List:	n (Negative listing)	Remarks: None.
China Inventory of Existing Chemical Substances:	y (positive listing)	Remarks: None.
Korea Existing Chemicals Inv. (KECI):	n (Negative listing)	Remarks: None.
Canada DSL Inventory List:	y (positive listing)	Remarks: None.
Canada NDSL Inventory:	n (Negative listing)	Remarks: None.
Philippines PICCS:	y (positive listing)	Remarks: None.
US TSCA Inventory:	y (positive listing)	Remarks: None.
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory	Remarks: None.

**16. Other information, including date of preparation or last revision**

**HMIS Hazard ID**

<b>Health</b>	*	2
<b>Flammability</b>		1
<b>Physical Hazards</b>		1
<b>PERSONAL PROTECTION</b>		

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; \*Chronic health effect

**Issue Date:** 02/02/2018

**Revision Date:** No data available.

**Version #:** 2.0

**Further Information:** Contains octamethylcyclotetrasiloxane which may cause reproductive effects based on animal data.

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**Disclaimer:**

**Notice to reader**

Unless otherwise specified in section 1, Momentive products are intended for use in the manufacture and/or formulation of products and are not intended for direct consumer use. These products are not intended for long-lasting (> 30 days) implantation, injection or direct ingestion into the human body, nor for use in the manufacture of multiple use contraceptives.

Contains octamethylcyclotetrasiloxane which may cause reproductive effects based on animal data.

Keep out of the reach of children.

**Further Information**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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